



P R O D U C T I N F O R M A T I O N

Form Oils

Gulf Form Oil M

Product Description:

Gulf Form Oil M 5, 10 and 68 are concrete mould oils for the construction of houses, buildings, subways and bridges. This mould oil is based on high-grade refined base oils and a suitable solvent, containing non-toxic surface-active compounds and together with the bleeding water from the concrete, it provides a low interfacial surface tension, which gives a smooth surface finish. **Gulf Form Oil M Oils** are ready to use, and should be applied as thin as possible on the surface.

Typical Properties:

Product Code Number	9006	9007	9008
Density at 15°C, kg/m ³	863	853	867
Viscosity at 40°C, mm ² /s	5	10	68
Flash Point, °C	125	160	190
Pour Point, °C	-30	-21	-9
Biodegradability, CEC-L-33-T-82, %	-	>70	>90

Features/Benefits:

- Enables easy removal from the moulds without damaging the concrete
- A good rust protection of the steel moulds under normal conditions
- Good release characteristics
- No discolouring of the concrete-surface
- Can be used where limited heated moulds are adapted.

Recommended for:

- **Gulf Form M5 and M10:** is recommended for steel- and wooden coated moulds
- **Gulf Form M68:** mainly recommended for steel moulds

Application:

- Appliance in a thin layer, by spraying, swabbing or brushing
- Over spill must be removed